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D350-578-111
Job Sheet 187072



Part No: D350-578-111

Job Qty: 1 ea

Part Name: AS350/AS355 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 1/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/14/19	1/14/19	0.00	0.00	Start Up Stores/Pkg	DEC 04 2018	DAS 6989
160	Packaging	1 pcs	1/14/19	1/14/19	0.00	0.00	Packaging1-3	DEC 04 2018	DAS 6989
170	QC	1 pcs	1/14/19	1/14/19	0.00	0.00	QC4	DEC 04 2018	DAS 6989
180	Packaging	1 pcs	1/14/19	1/14/19	0.00	0.00	Packaging3-1	DEC 04 2018	DAS 6989
185	DC	1 pcs	1/14/19	1/14/19	0.00	0.00	DC	DEC 04 2018	DAS 6989
190	QC21-FG	1 Ea	1/14/19	1/14/19	0.00	0.00	QC21	DEC 04 2018	DAS 70989

Part Op 180 - Identify and pack for shipping as per PPP D350-578-111

Descriptions: 185 - Photocopy bluefile and create labels per PPP D350-578-111 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-578-011	AS350/AS355 Bearpaws	1 Ea (1 ea)	90-Start up Operation	S125684
D350-578-031	AS350/AS355 Bearpaw Wearplates	1 Ea (1 ea)	90-Start up Operation	S134555

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-578-011	1	3	0
	D350-578-031	1	2	0

Part Specifications

Specifications could not be found.



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Plex 11/27/18 12:31 PM Dart.lajeunesse.marie

Container No: S134585



Part: D350-578-111

Job No: 187072

Serial No/Batch: S134585

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 10, FAA STC SR00028NY 03/04/14, FAA STC

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT / PROCESS Cross to ☐ Small F ☐ Finishi ☐ Composi ☐
Date : _____	Step #: _____	QTY Effective : _____	
Description Work Order Deviation		Disposit	

Root Cause				FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____							